m/z 417 (P) 417/416 = 91/9, 399 (P - H₂O) 399/398 = 93/7. To a solution of 50 mg (0.12 mmol) of 23 in 2 mL of triethylene glycol was added 20 mg of potassium hydroxide. This mixture was heated at 180 °C for 2.75 h under argon. After cooling the mixture was diluted with 30 mL of water and this mixture was made acidic with 1 N HCl. The mixture was extracted throughly with dichloromethane. The combined extract was evaporated to give a residue that was purified by flash chromatography³⁶ to give 25 mg of 24 as a foam: ¹H NMR δ 0.67 and 0.70 (two s, 3 H, 18-CH₃), 0.90<u>4</u>, 0.90<u>8</u>, 0.91<u>5</u>, 0.92<u>7</u>, 0.93<u>8</u>, 0.96<u>8</u> (3 H, 27-CH₃), 1.01 and 0.98<u>5</u> (two s, 3 H, 19-CH₃), 1.03<u>3</u>, 1.03<u>6</u>, 1.09<u>6</u>, 1.11<u>9</u> (3 H, 21-CH₃), 3.38-3.48 (m, 1 H, 26-CHDOH); ¹³C NMR δ 66.8, 67.1, 67.4, 67.6 (overlapping triplets for C-26); MS, m/z 417 (P) 417/416 = 94/6, 399 (P - H₂O) 399/398 = 95/5. Anal. Calcd for C₂₇H₄₃DO₃: C, 77.65; H, 10.86. Found: C, 77.75; H, 10.55.

Acknowledgment. We thank Janis Nelson and Lilia Kurz for NMR spectra.

Products of the Reaction of N, N'-Dibenzylethylenediamine and Glyoxal

Rodney L. Willer*[†] and Donald W. Moore

Chemistry Division, Research Department, Naval Weapons Center, China Lake, California 93555

David J. Vanderah[‡]

Department of Chemistry, Chatham College, Pittsburgh, Pennsylvania 15232

Received October 5, 1984

The reaction of N,N'-dibenzylethylenediamine with glyoxal in ethanol has been shown to give 1,1',3,3'-tetrabenzyl-2,2'-bimidazolidine (5c) and trans-1,4,5,8-tetrabenzyl-1,4,5,8-tetraazadecalin (4c) in a 60:40 ratio as the initial products. Compound 4c has been shown to undergo a reversible isomerization to the corresponding cis isomer 3c in CDCl₃ and the ΔG°_{333} for the isomerization has been determined to be <0.1 kcal/mol. Both 3c and 4c show dynamic behavior in their ¹H and ¹³C NMR spectra. In 3c this dynamic process has a ΔG^{*} of 13.0 kcal/mol and is ascribed to a ring flip process. In 4c the dynamic process has a ΔG^{*} of 13.3 kcal/mol and is ascribed to slow nitrogen inversion. These results are compared and contrasted to the results obtained in the analogous methyl case.

The reaction of ethylenediamine or an N,N'-disubstituted ethylenediamine with glyoxal can produce three different 2:1 products, the *cis*- and *trans*-1,4,5,8-tetraazadecalins 3 and 4 and the biimidazolidine 5 as summarized in Scheme I.

Previous work has established that with ethylenediamine (R = H) the sole product is the *trans*-1,4,5,8-tetraazadecalin 4a.¹ With N, N'-dimethylethylenediamine considerable controversy existed about the structure of the products,^{1,2} but it is now clear that the initial product is a mixture of cis- and trans-1,4,5,8-tetramethyl-1,4,5,8-tetraazadecalins (3b and 4b) rich in the trans isomer.³ Fuchs et al. were able to synthesize the pure trans isomer 4b by careful reduction of trans-1,4,5,8-tetraethoxycarbonyl-1,4,5,8-tetraazadecalin³ and observed that 4b isomerized to the cis isomer 3b, but because of decomposition of the products were unable to establish if this is a reversible isomerization or a one way process. Katritzky also established that both 3b and 4b showed dynamic behavior in their ¹H and ¹³C NMR spectra.² The dynamic process in **3b** was ascribed to a ring reversal process between the two lowest energy conformers (see Scheme II). The energy barrier was determined to be 11.6 kcal/mole at 234 °K.

The dynamic process in 4b was ascribed to N-methyl inversion which has a higher than normal energy barrier due to the fact that 1,8 or 4,5 N inversion must occur simultaneously, as summarized in Scheme III, in order to avoid severe peri interactions. This forces the methyl groups to approach very close to each other during the transition state. The barrier was measured to be 9.1





Scheme II. Ring Inversion between the Two Lowest Energy Conformers of a *cis*-1,4,5,8-Tetrasubstituted-1,4,5,8-tetraazadecalin 3



kcal/mol. An unanswered question from Katritzky's work on **4b** ($\mathbf{R} = \mathbf{CH}_3$) concerns the relative stability of its achiral (C_i) vs. chiral (C_2) forms of the trans isomer (see Scheme III).

Fuchs has reported that the reaction of N,N-dibenzylethylenediamine, 1c, with glyoxal gives a mixture of two crystalline products, mp 190 °C, one of which is the

[†]Current Address: Morton-Thiokol Inc., Elkton Division, Elkton, MD 21921.

[‡]1982 American Society for Engineering Education Summer Faculty Research Participant at the Naval Weapons Center.

⁽¹⁾ Fuchs, B.; Ellencweig, A. Recl. Trav. Chim. Pays-Bas 1979, 98, 326.

⁽²⁾ Ferguson, I. J.; Katritzky, A. R.; Patel, R. J. Chem. Soc., Perkin Trans. 2 1976, 1564.

⁽³⁾ Fuchs, B.; Weinman, S.; Shmueli, U.; Katritzky, A. R.; Patel, R. Tetrahedron Lett. 1981, 22, 3541.

 Table I. Chemical Shifts and Coupling Constants Derived from LAOCN Simulation of the ¹H NMR Spectra of the Ethylene Moieties of 3c, 4c, and 5c

| | | chemical shifts, ^a ppm | | | | coupling constants, Hz | | | | | |
|-------------------------|---------------|-----------------------------------|------------|--------------------------|-------------|---------------------------|-----------|-----------|-----------|-----------|--|
| no. | <i>T</i> , °C | ν ₁ | ν_2 | <i>v</i> 3 | ν4 | $\overline{J_{1,2(3,4)}}$ | $J_{1,3}$ | $J_{1,4}$ | $J_{2,3}$ | $J_{2,4}$ | |
| $3c^b$ | 100 | 2.34 | 3.09 | 2.34 | 3.09 | -12.45 | 3.30 | 7.27 | 7.27 | 3.30 | |
| $4\mathbf{c}^{b}$ | 120 | 2.55 | 2.75 | 2.75 | 2.55 | -13.13 | 3.25 | 12.40 | 1.87 | 3.25 | |
| 5 c ^c | 25 | 2.53 | 2.98 | 2.53 | 2.88 | -9.89 | 6.22 | 6.03 | 6.03 | 6.22 | |
| ^a Numbered | as below: | H, ^b S | olvent was | toluene-d ₈ . | ° Solvent w | as CDCl ₃ . | | | | | |

| Table II. | ¹ H NMR | Data for | Compounds 3c | , 4c, and 5c (| (Excluding | (Aromatic Protons) |) |
|-----------|--------------------|----------|--------------|----------------|------------|--------------------|---|
|-----------|--------------------|----------|--------------|----------------|------------|--------------------|---|

| | | | | chemical shifts, pp | benzvl | ethvlene | |
|------------|---------------|-------------------|---------|---------------------|----------------------|----------------------|---------------------|
| no. | <i>T</i> , ⁰C | solvent | methine | benzyl CH2ª | ring CH ₂ | $J_{\rm AB},{ m Hz}$ | multiplet type |
| 3c | 80 | toluene- d_8 | 3.27 | 3.26, 4.24 | 2.23, 3.00 | 13.2 | AA'BB' ^b |
| | -65 | CDCl ₃ | 3.36 | 2.38, 4.61 (ax) | | 13.5 | |
| | | Ū | | 3.83, 4.04 (eq) | not resolved | 14.0 | ABCD |
| 4 c | 80 | toluene- d_8 | 3.47 | 3.79, 4.21 | 2.42, 2.64 | 13.4 | AA'BB' ^b |
| | -50 | CD_2Cl_2 | 3.50 | 3.03, 4.59 (ax) | 2.12, 2.62 | 13.3 | AA'BB' |
| | | | | 3.99, 4.57 (eq) | 2.45, 3.38 | 14.8 | AA'BB' |
| 5c | 80 | toluene- d_8 | 3.42 | 3.51, 4.29 | 2.37, 2.90 | 13.5 | AA'BB' |
| | 25 | CDCl ₃ | 3.49 | 3.63, 4.43 | 2.52, 2.98 | 13.6 | AA'BB' ^b |

^a All benzyl methylene spectra appear as AB quartets. ^bSee Table I for spin coupling constants.

Scheme III. N-Alkyl Inversion in a

trans-1,4,5,8-Tetrasubstituted-1,4,5,8-tetraazadecalin 4



biimidazolidine 5c.¹ No attempt to separate these products was reported. It has also been reported that the sole product from the reaction of N,N'-diphenylethylenediamine and glyoxal is the biimidazolidine 5d.⁴

We have now reinvestigated the reaction of N,N'-dibenzylethylenediamine and glyoxal. We chose this system because it is very similar to the dimethyl system, yet the products were expected to be crystalline and separable allowing one to study each individually.

Results

When N,N'-dibenzylethylenediamine (2 mole equiv) is added to 40% aqueous glyoxal (1 mole equiv) in 95% ethanol at 0 °C, a homogeneous solution results from which colorless crystals start depositing in a few minutes. If these are collected promptly, they prove to be a pure compound, mp 131–132 °C. We have assigned this compound the biimidazolidine structure 5c based on the following observations. First, it gives the correct elemental analysis for $C_{34}H_{38}N_4$, and it has a 200:1 ratio between the 251 (M/2) and 502 (M) peaks in its EI mass spectrum. Secondly, the ¹H NMR spectrum of the ethylene moiety appears as an AA'BB' spectrum which can be simulated with coupling constants appropriate for the imidazolidine ring. The chemical shift and coupling constants derived from the LAOCN simulation⁵ are summarized in Table I. They are virtually identical with those reported by Fuchs.¹ The compound shows no dynamic effects in either its ¹H or ¹³C NMR spectra down to -80 °C. The remaining ¹H and ¹³C NMR data for **5c** are summarized in Tables II and III, respectively.

After the pure 5c is removed, the reaction mixture then deposits a second crop of crystals which prove to be a mixture of 5c and another compound. This compound can be obtained in pure form (mp 190-192 °C) by refluxing the mixture containing some added N,N-dibenzylethylenediamine for 4 h in 95% ethanol and cooling. Its elemental analysis shows it to be isomeric with 5c. However, the (M/2)/(M) ratio in its EI mass spectrum is ≈ 5 indicating that we are dealing with a 1,4,5,8-tetraazadecalin.¹ The ¹H NMR spectrum of this compound shows that it is undergoing a dynamic process at room temperature since both the benzyl protons and ethylene protons are quite broad. The ΔG for this process, measured by the coalescence technique from both ¹H and ¹³C NMR spectra, is between 13.3 and 13.8 kcal/mol at -5 to -30 °C.⁶ Unambiguous assignment of the trans-tetraazadecalin structure 4c was made on the basis of the ¹H NMR spectrum of the ethylene moiety. At high temperature (120 °C) where N inversion is rapid, the ethylene fragment of 4c should give rise to an AA'BB' spectrum with appropriate gauche and anti coupling constants, as indeed it does. The coupling constants and chemical shifts derived from a LAOCN simulation are summarized in Table I.

This assignment is supported by the low-temperature ¹H and ¹³C NMR spectra of 4c. In the ¹H NMR spectrum there are two AA'BB' patterns for the two different ethylene moieties expected in the C_2 form of 4c. We were unable to observe the ABCD pattern expected for the

⁽⁵⁾ Castellano, S.; Bothner-By, A.; J. Chem. Phys. 1964, 41, 3863-3869. The adaptation of this program known as ITRCL written for the Nicolet 1280 computer was used for the spectral analysis.

⁽⁶⁾ Lambert, J. B. In "Organic Structural Analysis"; Lambert, J. B., Ed.; Macmillan: New York; pp 116-117.

⁽⁴⁾ Wanzlick, H.-W.; Lochel, W. Chem. Ber. 1953, 86, 1463.

Table III. ¹³C NMR Chemical Shifts of 3c, 4c, and 5c (50.3 MHz, Excluding Protonated Aromatic Carbons)

| | | | | chemical shift, ppm (Me ₄ Si) | | | | |
|-----|------------------------|---------------|-----------|--|------------------------|----------------|--|--|
| no. | solvent | <i>T</i> , °C | bridge CH | ring CH ₂ | benzyl CH ₂ | aromatic C-1 | | |
| 3c | toluene-d ₈ | 80 | 71.88 | 43.38 | 55.12 | 137.99 | | |
| | CDCl ₃ | -50 | 71.79 | 41.52, 45.09 | 54.36, 56.30 | 138.50, 139.35 | | |
| 4c | toluene- d_8 | 80 | 72.32 | 43.96 | 49.76 | 135.53 | | |
| | CD_2Cl_2 | -60 | 73.23 | 40.69, 49.58 | 45.96, 55.59 | 138.68, 140.85 | | |
| 5c | CDCl ₃ | 25 | 88.59 | 50.41 | 60.74 | 140.40 | | |

ethylene moiety in the C_i form of 4c. The ¹³C NMR spectrum of 4c shows a single five-line pattern in the aliphatic region. Thus, based on both the ¹H and ¹³C NMR data it appears that 4c exists in solution largely as the C_2 conformer. The remaining ¹H and ¹³C NMR data for 4c are summarized in Tables II and III, respectively.

When the solution of 4c was heated in the course of the variable temperature ¹H NMR experiments, a second set of signals was observed to grow in. They proved to belong to a third isomer of 4c and 5c which can be isolated relatively pure by heating a solution of pure 4c at 60 °C in $CDCl_3$ for 18 h, removing the solvent and triturating with pentane. This third compound is very soluble in pentane while 4c is virtually insoluble. This compound was assigned the cis-tetraazadecalin structure 3c on the basis of the high-temperature ¹H NMR spectrum of its ethylene moiety. When ring reversal is rapid (100 °C), the ethylene moiety of 3c appears as an AA'BB' spectrum with averaged coupling. The coupling constants and chemical shifts derived from a LAOCN simulation are summarized in Table I. Compound 3c also shows, as expected, dynamic behavior in its ¹H and ¹³C NMR spectra. We have measured the ΔG^* for this process to be 13.0 kcal/mol from the coalescence temperatures of the benzyl protons and benzyl carbons. Structure 3c is supported by the lowtemperature ¹H and ¹³C NMR spectra: the ethylene moiety appears as an ABCD pattern, there are two different AB patterns for the equatorial and axial benzyl groups in the ¹H NMR spectrum, and the ¹³C NMR spectrum shows a doubling of all resonances in the aliphatic region except for the bridgehead carbons. Again, the ¹H and ¹³C NMR data for 3c are summarized in Tables II and III, respectively.

One of the unanswered questions from Katritzky's work on the cis- and trans-tetramethyltetraazadecalins (3b and 4b) was whether the conversion of the trans to the cis isomer represented an equilibrium or a one way process. Since we had pure samples of each of the corresponding benzyl isomers, we have been able to establish that in this series a palpable equilibrium exists since pure samples of either 3c or 4c reach the same composition of 51% 4c and 49% 3c when heated at 60 °C in CDCl_3 for approximately 18 h (Scheme IV).

Discussion

We felt when we started this project that our results should be very similar to those of Katritzky^{2,3} for the methyl case since methyl and benzyl groups have very similar conformational free energy values (1.70 kcal/mol for methyl⁷ and 1.81 kcal/mol for benzyl⁸). However, it is now clear that there are some substantial differences between the two systems. First, we (and Fuchs)¹ observed the biimidazolide product as one of the initial products in the benzyl case while such a species was not observed in the methyl case. This is probably related to the relative rates with which the intermediate 2,3-dihydroxypiperazines

Scheme IV. Equilibration between cis- and trans-1,4,5,8-Tetrabenzyl-1,4,5,8-tetraazadecalins 3c and 4c



 $\Delta G^{\circ}_{333} = 26 \text{ cal/mole}$

6b and 6c either react with an additional mole of diamine leading to the decalin product, or undergo rearrangement to the 2-imidazolidine carboxaldehydes 7b and 7c leading to the biimidazolidine product.⁹



It is striking that no cis-1,4,5,8-tetrabenzyl-1,4,5,8-tetraazadecalin, 3c, is observed in the initial product even though it is of essentially equal energy with the trans isomer 4c as shown by the equilibration experiments. This must mean that, whatever the mechanism by which the tetraazadecalin product is formed, it greatly favors the trans form kinetically.

Katritzky measured a value of 9.1 kcal/mol for the N-methyl inversion in 4b while we have determined the analogous barrier in 4c to be 13.3-13.8 kcal/mol. This large difference is hard to explain simply on the basis of the A values for methyl and benzyl group. The barrier measured for ring flip in 3c, 13.0 kcal/mol, is reasonably close to that measured for 3b (11.6 kcal/mol).

The equilibration experiments clearly show that the 3c \rightarrow 4c isomerization and the analogous methyl compounds 3b and 4b are reversible. The fact that 3c and 4c turn out to be essentially equal in energy must be fortuitous. The ratio of the C_2 to C_i forms of 4c is surprising and may be difficult to explain.

Experimental Section

NMR Spectra were recorded on Nicolet WB-200 and General Electric GN-300 Spectrometers and both ¹H and ¹³C spectra are reported on the δ scale. Mass spectra were recorded on a Hewlett-Packard 5895B GC/MS system operating at 70 eV for the electron impact spectra and using methane as the reagent gas for the chemical ionization spectra. Microanalyses were carried out by Galbraith Laboratories, Inc.

1,1',3,3'-Tetrabenzyl-2,2'-biimidazolidine (5c). A solution of 40% aqueous glyoxal (1.45 g, 10 mmoles) in 50 mL of ethanol is placed in a 250-mL Erlenmeyer flask. This solution is cooled to 0 °C (salt-ice bath) and stirred while a solution of N,N'-dibenzylethylenediamine (4.8 g, 20 mmol) is added dropwise over 10 min. Approximately 5 min after the addition is complete, crystals start depositing on the sides of the reaction flask. If these

Hirsch, J. Top. Stereochem. 1967, 1, 199.
 Anderson, J. E. J. Chem. Soc., Perkin Trans. 2 1974, 17.

⁽⁹⁾ Willer, R. L.; Moore, D. W.; Vanderah, D. J.; Lowe-Ma, C. K. J. Org. Chem., following paper in this issue.

are collected after approximately 10 additional min, they prove to be fairly pure 5c. However, if the reaction is allowed to run longer, the product becomes a mixture of 5c and 4c in a ratio of ≈40:60.

Anal. Calcd for C34H38N4: C, 81.23; H, 7.62; N, 11.15. Found: C, 80.92; H, 7.75; N, 11.15.

trans-1,4,5,8-Tetrabenzyl-1,4,5,8-tetraazadecalin (4c). A solution of 40% aqueous glyoxal (1.45 g, 10 mmol) in 50 mL of ethanol is stirred while a solution of N, N-dibenzylethylenediamine (7.2 g, 30 mmol) in 50 mL of ethanol is added dropwise. After the addition is complete the mixture is refluxed for 3 h. The mixture is cooled, the product collected, and the product is then washed with ethanol. After drying, the product weighs 2.09 g (4.1 mmol, 41%) and melts at 190-192 °C.

Anal. Calcd for C34H38N4: C, 81.23; H, 7.62; N, 11.15. Found: C, 81.11; H, 7.66; N, 11.13.

cis-1.4.5.8-Tetrabenzyl-1.4.5.8-tetraazadecalin (3c). A solution of 1.0 g of pure 4c in 5.0 mL of CDCl₃ is heated at 60 °C under nitrogen for 18 h. The solvent is removed at reduced pressure and the resulting semisolid triturated with 20 mL of pentane. The pentane is removed at reduced pressure to give 0.45 g of 3c as a gummy oil.

Acknowledgment. This work was funded under the Naval Weapons Center Independent Research Task and the NAVSEA Explosive Research and Development Program Task SR02403. The authors are indebted to Ralph Hurd of General Electric NMR for the 300-MHz ¹H NMR spectra of 3c and 4c.

Registry No. 3c, 96482-22-3; 4c, 96444-73-4; 5c, 96444-74-5; PhCH₂NH(CH₂)₂NHCH₂Ph, 140-28-3; glyoxal, 107-22-2.

New Chemistry from the Reaction of N,N'-Disubstituted Ethylenediamines with Glyoxal: Synthesis of 2-Imidazolidinecarboxaldehydes and 1,4,6,9-Tetraalkyl-1,4,6,9-tetraaza-5,10-dioxaperhydroanthracenes

Rodney L. Willer,*[†] Donald W. Moore, and Charlotte K. Lowe-Ma

Chemistry Division, Research Department, Naval Weapons Center, China Lake, California 93555

David J. Vanderah[‡]

Department of Chemistry, Chatham College, Pittsburgh, Pennsylvania 15232

Received October 5, 1984

The reaction of N,N'-di-tert-butylethylenediamine with glyoxal in water gives initially trans-2.3-dihydroxy-1,4-di-tert-butylpiperazine, 6f, which rearranges thermally to 1,3-di-tert-butyl-2-imidazolidinecarboxaldehyde. 8f, and then to 1,4-di-tert-butyl-2-ketopiperazine, 5f. The reaction of N,N'-diisopropylethylenediamine with glyoxal in water produces 1,4-diisoproyl-2-ketopiperazine, 5e, as the only isolable product. The reaction of a series of N,N'-dialkyl-substituted ethylenediamines with glyoxal in ethanol at low temperature has been found to give a series of cis-trans-cis-1,4,6,9-tetraalkyl-1,4,6,9-tetraaza-5,10-dioxaperhydroanthracenes, 9b.c.e. as minor products. The crystal structure of 9e was determined confirming the stereochemistry of the ring junctures. N,N-Diphenylethylenediamine reacts with glyoxal to give 1,3-diphenyl-2-imidazolidinecarboxaldehyde. 8d. 8d shows no tendency to rearrange to 5d. A modified reaction scheme for the reaction of N,N'-disubstituted ethylenediamines with glyoxal is presented which accounts for the formation of these new types of products.

The reactions of ethylenediamine and N.N'-disubstituted ethylenediamines, 1a-d, with glyoxal have been the subject of several investigations.¹⁻⁹ The reactions have been found to yield four different types of products, namely trans-1,4,5,8-tetraazadecalins, 2, cis-1,4,5,8-tetraazadecalins, 3, 2,2'-biimidazolidines, 4, and lactams 5 (see Scheme III for structures). The product(s) obtained has been found to depend both on the amine substituent and the reaction conditions. When R is hydrogen, the product is the *trans*-tetraazadecalin 2a.^{1,2} When R is methyl, the product is a mixture of the trans- and cis-tetraazadecalins 2b and 3b when the reaction is run under mild conditions^{3,4} and the lactam 5b when the reaction is run under more vigorous conditions.² When R is benzyl, the product is a mixture of the trans-tetraazadecalin 2c and biimidazolidine $4c.^5$ The trans-tetraazadecalin 2c is in equilibrium with the cis isomer 3c at elevated temperatures in chloroform. When R is phenyl, the product is the 2,2'-biimidazolidine 4d.⁶ Fuchs has proposed a reaction scheme to account for these products.²

As an outgrowth of our interest in diamine-glyoxal chemistry,^{5,10} we have studied the reaction of N,N'-diisopropylethylenediamine, 1e, and N,N'-di-tert-butylethylenediamine, 1f, with glyoxal and reexamined the reaction of 1b, 1c, and 1d with glyoxal under different conditions. In this paper we report our experimental results and show how they fit into an expanded reaction scheme.

Results

We first examined the reaction of N,N'-di-tert-butylethylenediamine (1f) with glyoxal. The addition of 1 mol equiv of 1f to a well-stirred aqueous solution of glyoxal

(5) Willer, R. L.; Moore, D. W.; Vanderah, D. J. Org. Chem., submitted for publication.

- mun. 1968, 1649.
- (8) Baganz, H.; Domaschke, L.; Kirchner, G. Chem. Ber. 1964, 94, 2676.
 - (9) Cort, L. A.; Francis, N. R. J. Chem. Soc. 1964, 2799.
- (10) Willer, R. L. Propellants, Explos., Pyrotech. 1983, 8, 65.

[†]Current address: Morton-Thiokol, Inc., Elkton Division, Elkton, MD 21921.

[‡]1982 American Society for Engineering Education Summer Faculty Research Participant at the Naval Weapons Center.

Chitwood, H. C.; McNamee, R. W. U.S. Patent 2345237, 1944;
 Chem. Abstr. 1945, 38, 4274.
 Fuchs, B.; Ellencweig, A. Recl. Trav. Chim. Pays-Bas. 1979, 98, 326.
 Ferguson, I. J.; Katritzky, A. R.; Patel, R. J. Chem. Soc., Perkin

Trans. 2 1976, 1564.

⁽⁴⁾ Fuchs, B.; Weinman, S.; Shmucli, U.; Katritzky, A. R.; Patel, R. Tetrahedron Lett. 1981, 22, 3541.

⁽⁶⁾ Wanzlick, H. W.; Lichel, W. Chem. Ber. 1953, 84, 1463. (7) Edwards, J. M.; Weiss, U.; Gilardi, R. D.; Karle I. L. Chem. Com-